

Information for Salesmen

No.	8.07
Version	1
Administrator	B. Nilsson
Date	2022-02-14

Stock standard for welding electrodes and rods

ELECTRODES

Product name Art. No.	Diameter (mm)	Length (mm)	No of pieces (ca)	Net weight (kg)	Type of packaging	Packaging dimension (mm)
Calmax/Carmo Weld 74004531	Ø 2.5	350	45	1.0	¼ Plastic box, vac	35 x 65 x 375
Impax Weld 74003453	Ø 2.5	350	89	1.9	¼ Plastic box, vac	35 x 65 x 375
74003454	Ø 3.25	350	58	2.0	Carbord box. vac	60 x 75 x 450
74003455	Ø 4.0	350	73	4.0	1/1 Plastic box	65 x 65 x 375
QRO 90 Weld 74004249	Ø 2.5	350	59	1.2	VAC	15 x 80 x 360
74004250	Ø 3,25	350	38	1.3	VAC	15 x 80 x 360
74004251	Ø 4.0	350	21	1.1	VAC	15 x 80 x 360

Vac = Vacuum packaging

MIG-WIRE

Product name Art. No.	Diameter (mm)	Net weight (kg)	Type of packaging	Packaging dimension (mm)
Calmax/Carmo MIG Weld 74022241	Ø 1.2	15	Carbord box, coil	310 x 310 x 110
Dievar MIG Weld 74033501	Ø 1.2	15	Carbord box, coil	310 x 310 x110
Mirrax MIG Weld 74037643	Ø 1.2	15	Carbord box, coil	310 x 310 x110
Nimax MIG Weld 74036192	Ø 1.2	15	Carbord box, coil	310 x 310 x110
QRO90 MIG Weld 74029507	Ø 1.2	15	Carbord box, coil	310 x 310 x110
Tyrax MIG Weld 74037644	Ø 1.2	15	Carbord box, coil	310 x 310 x110

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TIG-RODS

Product name Art. No.	Dia. (mm)	Length (mm)	Dia. (Inch)	Length (Inch)	No of pieces (ca)	Net weight (kg)	Type of packaging	Packaging dimension (mm)
Caldie TIG Weld 74020387 74020388 74037996	Ø 1.0 Ø 1.6 Ø 2.4	1000 1000 1000	0.040 1/16 3/32	39.4 39.4 39.4	320 125 55	2.0 2.0 2.0	Cardbord tube Cardbord tube Cardbord tube	Ø 45 x 1000 Ø 45 x 1000 Ø 45 x 1000
Calmax/Carmo TIG Weld 74002571	Ø 1.6	1000	1/16	39.4	125	2.0	Cardbord tube	Ø 45 x 1000
Corrax TIG Weld 74004344 74004345	Ø 1.0 Ø 1.6	1000 1000	0.040 1/16	39.4 39.4	320 125	2.0 2.0	Cardbord tube Cardbord tube	Ø 45 x 1000 Ø 45 x 1000
Dievar TIG Weld 74011313 74003003 74008323 74021106	Ø 1.0 Ø 1.6 Ø 2.4 Ø 3.2	1000 1000 1000 1000	0.040 1/16 3/32 1/8	39.4 39.4 39.4 39.4	320 125 55 35	2.0 2.0 2.0 2.0	Cardbord tube Cardbord tube Cardbord tube Cardbord tube	Ø 45 x 1000 Ø 45 x 1000 Ø 45 x 1000 Ø 45 x 1000
Impax TIG Weld 74003456 74003457	Ø 1.0 Ø 1.6	1000 1000	0.040 1/16	39.4 39.4	320 125	2.0 2.0	Cardbord tube Cardbord tube	Ø 45 x 1000 Ø 45 x 1000
Mirrax TIG Weld 74030311 74030312	Ø 1.0 Ø 1.6	1000 1000	0.040 1/16	39.4 39.4	320 125	2.0 2.0	Cardbord tube Cardbord tube	Ø 45 x 1000 Ø 45 x 1000
Nimax TIG Weld 74025645 74025037	Ø 1.0 Ø 1.6	1000 1000	0.040 1/16	39.4 39.4	320 125	2.0 2.0	Cardbord tube Cardbord tube	Ø 45 x 1000 Ø 45 x 1000
QRO90 TIG Weld 74004252 74004253 74008322	Ø 1.0 Ø 1.6 Ø 2.4	1000 1000 1000	0.040 1/16 3/32	39.4 39.4 39.4	320 125 55	2.0 2.0 2.0	Cardbord tube Cardbord tube Cardbord tube	Ø 45 x 1000 Ø 45 x 1000 Ø 45 x 1000
Stavax TIG Weld 74004375 74004376	Ø 1.0 Ø 1.6	1000 1000	0.040 1/16	39.4 39.4	320 125	2.0 2.0	Cardbord tube Cardbord tube	Ø 45 x 1000 Ø 45 x 1000
Tyrax TIG Weld 74037859	Ø 1.6	1000	1/16	39.4	125	2.0	Cardbord tube	Ø 45 x 1000
Unimax TIG Weld 74021878	Ø 1.6	1000	1/16	39.4	125	2.0	Cardbord tube	Ø 45 x 1000

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LASER-RODS

Product name Art. No.	Diameter (mm)	Length (mm)	No of pieces (ca)	Net weight (g)	Type of packaging	Packaging dimension (mm)
Dievar Laser Weld 74031145 74031148 74031149 74031150 74034471	Ø 0.3 Ø 0.4 Ø 0.5 Ø 0.6 Ø 0.7	333 333 333 333 333	140 300 200 140 100	25 100 100 100 100	Plastic tube Plastic tube Plastic tube Plastic tube Plastic tube	Ø 23 x 350 Ø 23 x 350 Ø 23 x 350 Ø 23 x 350 Ø 23 x 350
Mirrax Laser Weld 74036190 74036191 74036192 74036193 74036194	Ø 0.2 Ø 0.3 Ø 0.4 Ø 0.5 Ø 0.6	333 333 333 333 333	300 140 300 200 140	25 25 100 100 100	Plastic tube Plastic tube Plastic tube Plastic tube Plastic tube	Ø 23 x 350 Ø 23 x 350 Ø 23 x 350 Ø 23 x 350 Ø 23 x 350
Nimax Laser Weld 74026846 74026847 74026848 74026849 74026850	Ø 0.2 Ø 0.3 Ø 0.4 Ø 0.5 Ø 0.6	333 333 333 333 333	300 140 300 200 140	25 25 100 100 100	Plastic tube Plastic tube Plastic tube Plastic tube Plastic tube	Ø 23 x 350 Ø 23 x 350 Ø 23 x 350 Ø 23 x 350 Ø 23 x 350
Stavax Laser Weld 74026841 74026842 74026843 74026844 74026845	Ø 0.2 Ø 0.3 Ø 0.4 Ø 0.5 Ø 0.6	333 333 333 333 333	300 140 300 200 140	25 25 100 100 100	Plastic tube Plastic tube Plastic tube Plastic tube Plastic tube	Ø 23 x 350 Ø 23 x 350 Ø 23 x 350 Ø 23 x 350 Ø 23 x 350
Tyrax Laser Weld 74038296 74038297 74038298 74038299 74038300	Ø 0.2 Ø 0.3 Ø 0.4 Ø 0.5 Ø 0.6	333 333 333 333 333	300 140 300 200 140	25 25 100 100 100	Plastic tube Plastic tube Plastic tube Plastic tube Plastic tube	Ø 23 x 350 Ø 23 x 350 Ø 23 x 350 Ø 23 x 350 Ø 23 x 350