

## Uddeholm Vanadis 4 Extra SuperClean Stock Standard

**Flat bar**

Soft annealed/Unmachined ☐

Soft annealed/Rough machined ■

mm	12	15	18	22	28	35	38	41	43	50	54	63,5	67	76,2	80	90	100	102	127	153	160	200	
45					☐																		
57			☐		☐	☐		☐															
69						☐																	
86				☐	☐				☐		☐		☐										
108	☐	☐	☐	☐	☐	☐			☐		☐												
153												■		■					■				
158								☐															
166					☐	☐			☐		☐												
203												■		■					■		■		
210					☐	☐			☐		☐												
250															■							■	
254												■		■					■		■		
260					☐	☐			☐		☐												
375								■		■		■		■		■			■				
400																							■
470																			■		■		
550										■							■						

## Uddeholm Vanadis 4 Extra SuperClean Stock Standard

### Square bar

Soft annealed/Unmachined □

Soft annealed/Rough machined ■

mm	28	57	86	100	153
	□	□	□	■	■

### Round bar

Soft annealed/Precision machined

Cold drawn fix length/Tolerance ISO h9

mm	4,3	5,3	6,3	7,3	8,3	10,3	11,3	13,3	15,0
	○	○	○	○	○	○	○	○	○

### Round bar

Soft annealed/Rough machined

mm	12,7	16	18	20	23,5	25,4	28	32	35	38	40	46	50,8	57,2	60	63,5	65
	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●

70	76,2	80	85	90	95	102	110	115	120	127	130	140	153	160	180	190
●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●

mm	203	225	230	250	280	300	330	407	450	500
	●	●	●	●	●	●	●	●	●	●

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### Plate

Width: 1,00-4,99 = 650 mm, 5,00-80,00 = 750 mm

Tolerance: -0/+200 mm

Length: random length mm

Soft annealed/Unmachined

Thickness, mm	3,78	4,56	5,2	9,2	13,3	16	18	21	28	34
	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐

### Pre-machined

#### Flat

Tolerances: Thickness: +0.4+0.65 mm Width: +0.4/+0.80 mm

Random length: 1800-2000 mm

Width mm	Thickness mm						
	10	16	20	25	32	40	50
50	☐	☐		☐			
100	☐	☐	☐	☐	☐	☐	☐
160				☐	☐	☐	☐
200				☐	☐	☐	☐
250				☐	☐		☐
<b>Square</b>				☐			☐