Uddeholm Vanadis 4 Extra
Stock Standard

Flat bar
Soft annealed/Unmachined ▭
Soft annealed/Rough machined ▬

mm	12	15	18	22	28	35	38	41	43	50	54	63,5	67	76,2	80	90	100	102	127	153	160	200
45					▭																	
57			▭		▭	▭		▭														
69						▭																
86				▭	▭				▭		▭		▭									
108	▭	▭	▭	▭	▭	▭			▭		▭											
153												▬		▬				▬				
158								▭														
166					▭	▭			▭		▭											
203												▬		▬				▬		▬		
210					▭	▭			▭		▭											
250															▬						▬	
254												▬		▬				▬		▬		
260					▭	▭			▭		▭											
375							▬			▬		▬		▬		▬		▬				
400																						▬
470																			▬	▬		
550										▬							▬					

The stock standard might change without notice

Issue date
September 28, 2011

Uddeholm Vanadis 4 Extra
Stock Standard

Square bar
Soft annealed/Unmachined □
Soft annealed/Rough machined ■

mm	28	57	86	100	153
	□	□	□	■	■

Round bar
Soft annealed/Precision machined
Cold drawn fix length/Tolerance ISO h9

mm	5,3	6,3	7,3	8,3	10,3	11,3	13,3	15,0
	○	○	○	○	○	○	○	○

Round bar
Soft annealed/Rough machined

mm	12,7	16	18	20	23,5	25,4	28	32	35	38	40	46	50,8	57,2	60	63,5	65
	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●

70	76,2	80	85	90	95	102	110	115	120	127	130	140	153	160	180	190
●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●

mm	203	225	230	250	280	300	330	407	450	500
	●	●	●	●	●	●	●	●	●	●

Uddeholm Vanadis 4 Extra
Stock Standard

Plate
Width: 650 mm
Tolerance: -0/+200 mm
Length: random length mm
Soft annealed/Unmachined

Thickness, mm	**5,2**	**9,2**	**13,3**	**16**	**18**	**21**	**28**	**34**
	▭	▭	▭	▭	▭	▭	▭	▭

Pre-machined
Flat
Tolerances: Thickness: +0.4+0.65 mm Width: +0.4/+0.80 mm
Random length: 1800-2000 mm

Width mm	**Thickness mm**						
	10	**16**	**20**	**25**	**32**	**40**	**50**
50	▭	▭		▭			
100	▭	▭	▭	▭	▭	▭	▭
160				▭	▭	▭	▭
200				▭	▭	▭	▭
250				▭	▭		▭
Square				▫			▫